

**MAZDA**<sup>®</sup>  
GENUINE ACCESSORIES  
INSTALLATION INSTRUCTIONS

**PART NUMBER:**  
0000-8T-L20

**Rear Bumper Guard**

**APPLICABLE MODELS:**  
2012 ≥ MAZDA 5

**PACKAGE CONTENTS:**

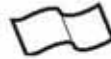


**BUMPER GUARD (Qty 1)**



**ALCOHOL WIPE (Qty 1)**

**TOOLS REQUIRED:**



**SOFT LINT FREE CLOTH**



**RUBBER ROLLER**

**⚠ CAUTION:** Make sure to follow the instructions carefully to ensure proper installation.

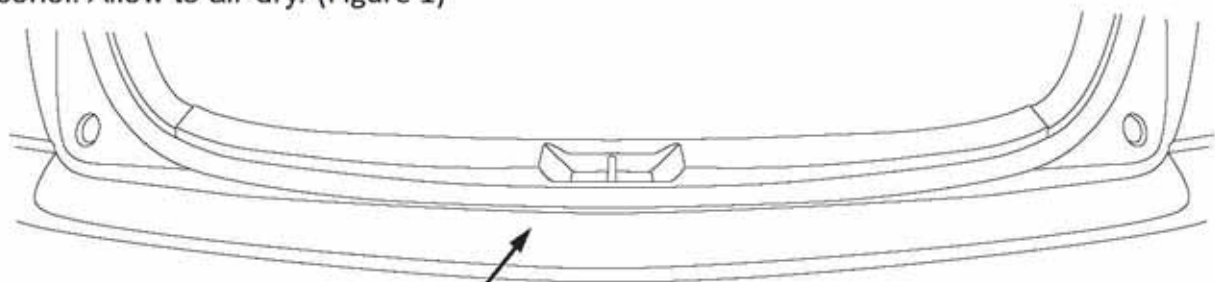
**0. Before Installation:**

- A. Read entire installation instruction before proceeding.
- B. Vehicle must be at room temperature.
- C. Clean mud, dirt, salt from installation area.
- D. Allow vehicle to dry.

**1. Prepare Bumper:**

A. Open the lift gate.

B. Carefully clean the horizontal and vertical surfaces where the bumper guard will attach with alcohol. Allow to air-dry. (Figure 1)



Clean top and rear surface of bumper

**Figure 1**

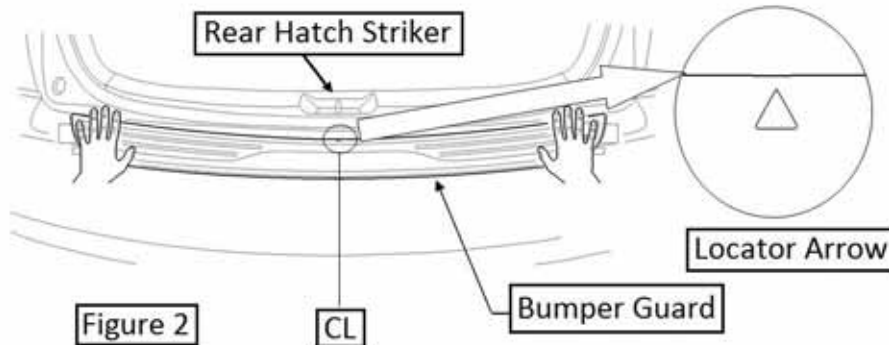
Rear bumper

## 2. Bumper Guard Application

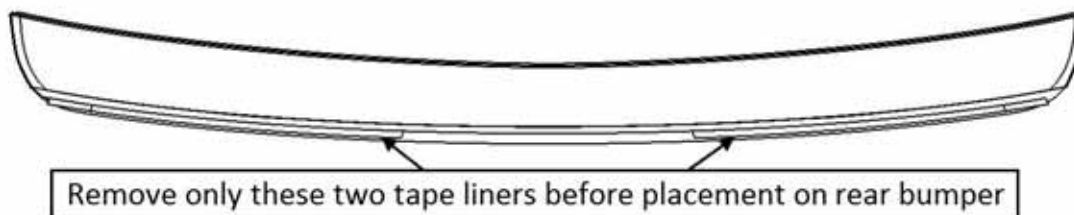
A. Test fit several times without removing the tape backing liners [Figure 2]

B. To test fit part:

- 1- Align the center mark on the bumper guard with the rear hatch striker and bumper guard locator arrow approximately  $\frac{1}{2}$ " away from the rear edge of the bumper.
- 2- Slide the bumper guard forward until contact is made with the rear edge of the vehicles bumper as shown in figure 2.
- 3- There should be no gap larger than 2.0 mm while maintaining alignment of the center mark and rear hatch striker; the bumper guard should contact entire rear surface of the bumper.
- 4- Test fit several times without removing the tape backing liner.

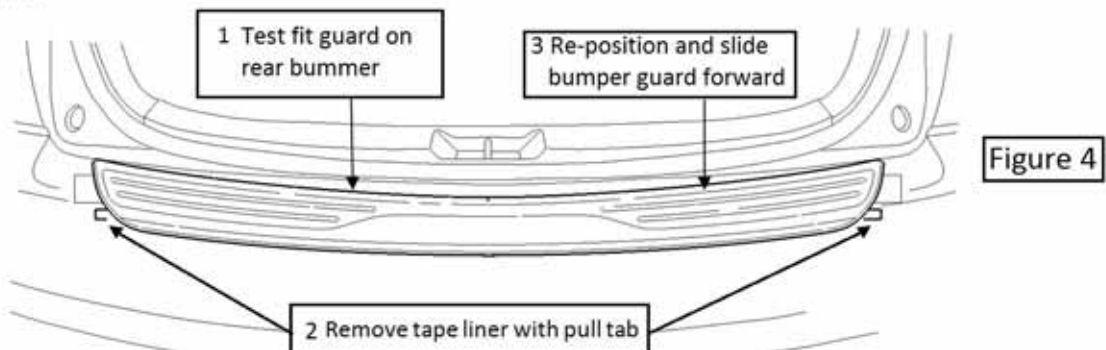


C. After test fitting several times, remove the bumper guard from the vehicle, and remove the two thin tape backing liner from the thin tape that will be in contact with the rear surface of the bumper. Do not remove the wide tape liner. [Figure 3]

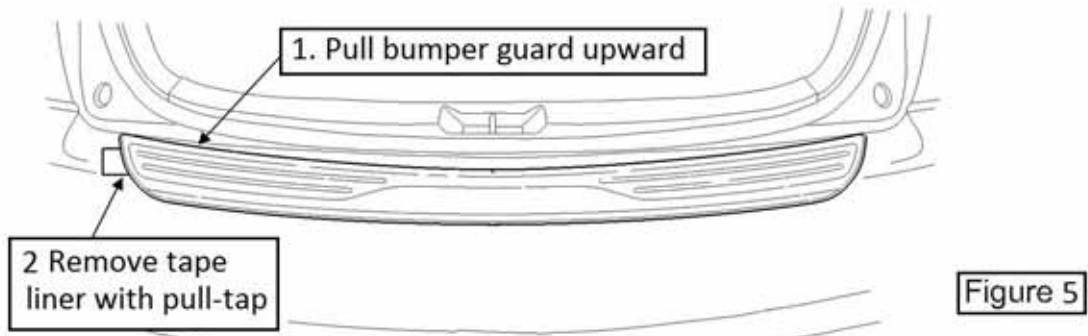


After removing the thin tape liners from bumper guard, reposition the bumper guard on the rear bumper as completed in test fitting "B" above.

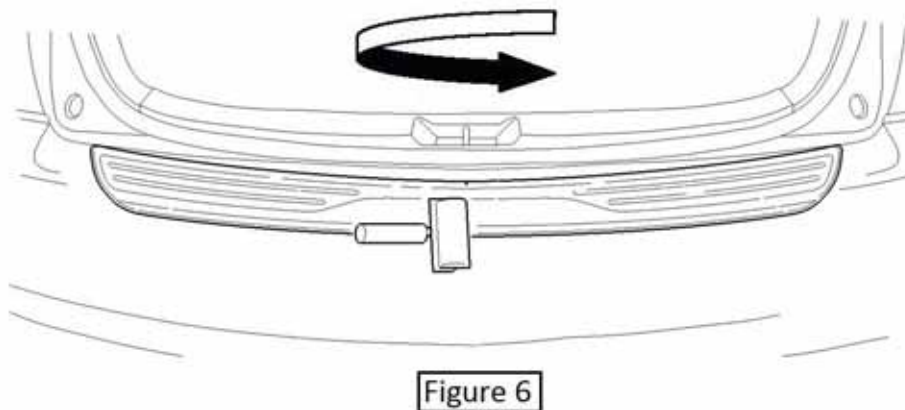
1. Align the center mark on the bumper guard with the rear hatch striker and bumper guard locator arrow approximately  $\frac{1}{2}$ " away from the rear edge of the bumper.
2. Slide the bumper guard forward until contact is made with the rear edge of the vehicles bumper as shown in figure 2.
3. There should be no gap larger than 2.0 mm while maintaining alignment of the center mark and rear hatch striker; the bumper guard should contact entire rear surface of the bumper.
4. Press firmly across the rear surface of the bumper guard, to ensure the thin tape has contacted the bumper surface.



D. Carefully lift the front edge of the guard just enough to allow removal of the large tape liner. Pull the liner from the driver's side to the passenger side applying upward pressure on the guard if needed. Use care to not pull guard away from the rear of the bumper while performing this step. [Figure 5]



E. Using a roller, roll the entire surface of the bumper guard with approximately 40-50 lbs of pressure. [Figure 6]



Note: It is recommended that the tape adhesive be allowed to cure in room temperature over 50 degrees for at least 30 minutes.

Note: Do not put vehicle thru an automatic car wash for at least 24 hours.

F. Clean installation area and perform inspections.

# Installation Inspection Sheet

[To be used by installation workshop]

Mazda 5	Rear Bumper Guard
	2012 ≥ , All models

Inspection items after installation  
 Inspect the installed parts per the items listed below.

**Max Gap Allowed is 2.0mm**

Section to be inspected	Inspection item (circle)		
	Gap & fit	Scratches/stains	Tape residue/fingerprints
Rear Bumper Guard	○	○	○
Rear Bumper		○	○

Date		(year/month/day)			
VIN No.					
Approved		Checked		Prepared	

❖ Retention period of this sheet: 12 months